

This Page Is Inserted by IFW Operations
and is not a part of the Official Record

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

IMAGES ARE BEST AVAILABLE COPY.

**As rescanning documents *will not* correct images,
please do not report the images to the
Image Problem Mailbox.**

By Express Mail # EV370153514US

**APPLICATION FOR UNITED STATES
LETTERS PATENT**

**BELLOWS FOR HYDRAULIC, HYDROPNEUMATIC, OR PNEUMATIC
PISTON-CYLINDER UNITS**

Inventor:

Hubert BECK

BELLOWS FOR HYDRAULIC, HYDROPNEUMATIC, OR PNEUMATIC PISTON- CYLINDER UNITS

BACKGROUND OF THE INVENTION

1. Field of the Invention

[0001] The invention pertains to a bellows for hydraulic, hydropneumatic, or pneumatic piston-cylinder units, especially for vibration dampers or MacPherson strut units for motor vehicles, wherein the bellows is located between the end of the piston rod and the cylinder and covers the part of the piston rod which projects out from the cylinder to provide protection against dirt and/or damage. The interior space of the bellows undergoes a change in volume as a result of the relative movement of the parts with respect to each other and at least one flow connection leading to the interior of the bellows is provided to allow an incoming and/or outgoing flow of air.

2. Description of the Related Art

[0002] Bellows for piston-cylinder units are already known, for example, from German Patent Document DE 102 00 608 A1. In these cases, a vibration damper or a MacPherson strut unit is provided with a bellows for protection against dirt and/or damage. As a result of the relative movement between the piston rod and the cylinder, the interior of the bellows undergoes a change in volume, for which purpose an opening leading to the interior of the bellows is provided to allow air to enter and leave. Because the vibration dampers or MacPherson strut units are exposed in the wheel well of the vehicle to water spray and dirt, the use of a bellows can protect the piston rod, but,

according to the state of the art, the disadvantage is that incoming air also arrives from this wheel well, and the outgoing air terminates in it.

SUMMARY OF THE INVENTION

[0003] An object of the present invention is to provide an improved bellows for hydraulic, hydropneumatic, or pneumatic piston-cylinder units such that when air is drawn in as a result of the relative movement of the bellows, only clean air is obtained, this being accomplished without any extra assembly work.

[0004] To accomplish this object, the end area of a piston rod, i.e., the end that passes to the outside through the mounting bearing connecting the piston-cylinder unit to the body of the vehicle, is provided with a flow connection connecting the interior of the bellows to the atmosphere.

[0005] The advantage of this solution is that the air enters and leaves the bellows in the end area of the piston rod. Because the flow connection passes through the mounting bearing, the air is drawn in from outside the wheel well of the vehicle. There is thus no fear of dirty air being drawn in from this area.

[0006] The flow connection from inside the bellows to the atmosphere may comprise a transverse bore in the end area of the piston rod leading to the interior of the bellows and a longitudinal bore proceeding from the transverse bore and opening to the atmosphere on the side of the mounting bearing opposite the piston-cylinder unit. Because the flow connection in the end area of the piston rod consists of a transverse bore and a longitudinal bore proceeding from it, this longitudinal bore extending all the way to the end of the piston rod, the design is very simple and therefore advantageous. Because the end area extends through the mounting bearing, the incoming air is drawn in from outside the wheel well.

[0007] The end area of the piston rod may be screwed to the attachment bearing such that the flow connection passes through the screw joint.

[0008] The bellows may be sealed and held in place appropriately by mounting at least one end of the bellows in a positive or nonpositive manner on the adjacent components.

[0009] Other objects and features of the present invention will become apparent from the following detailed description considered in conjunction with the accompanying drawings. It is to be understood, however, that the drawings are designed solely for purposes of illustration and not as a definition of the limits of the invention, for which reference should be made to the appended claims. It should be further understood that the drawings are not necessarily drawn to scale and that, unless otherwise indicated, they are merely intended to conceptually illustrate the structures and procedures described herein.

BRIEF DESCRIPTION OF THE DRAWINGS

[0010] In the drawings, wherein like reference characters denote similar elements throughout the several views:

Fig. 1 is a cross sectional view of the upper attachment end of a piston-cylinder unit according to an embodiment of the present invention;

Fig. 1a is a cross sectional view of an area where the bellows is attached to a mounting bearing according to another embodiment of the present invention;

Fig. 2 is a cross sectional view of the piston-cylinder unit of Fig. 1 after the piston rod has traveled into the cylinder; and

Fig. 3 is a cross sectional view of another attachment of the bellows to the piston-cylinder unit.

DETAILED DESCRIPTION OF THE PRESENTLY PREFERRED EMBODIMENTS

[0011] Fig. 1 shows a piston-cylinder unit 1 including a container tube 14 in which the individual parts (not shown in detail) of the vibration damper itself are located. A piston rod 2 projects out from this container tube 14, the upper end of the piston rod 2 extending through an upper mounting bearing 3. The upper mounting bearing 3 is attached to the body of a vehicle, whereas the lower area of the piston-cylinder unit with the piston rod 2 and the bellows 8 is located in a wheel well of the vehicle. A longitudinal bore 5a of a flow connection 5 in an upper end area of the piston rod 2 leads to the area outside the wheel well, e.g., to the area underneath the hood. The longitudinal bore 5a is connected to the interior space 15 of the bellows 8 by a transverse bore 6. Air thus escapes the interior space 15 of the bellows 8 to the outside via the transverse bore 6 and the longitudinal bore 5a of the flow connection 5, when the piston rod 2, as shown in Fig. 2, moves into the container tube 14 and the bellows 8 is thus compressed.

[0012] The upper end area of the piston rod 2 is attached to the mounting bearing 3 via a screw joint 4 with a nut 4a. In the embodiment shown in Fig. 1, an upper attachment part 9 is clamped axially between the mounting bearing 3 and the upper end area of the piston rod 2. The upper attachment part 9 holds the bellows 8 in place. The opposite end of the bellows 8 is mounted in a lower attachment part 10 is arranged at a lower area of the piston rod 2, i.e., on the end of the container tube 14 where the piston rod 2 enters the container tube 14.

[0013] Fig. 1a shows an embodiment in which the upper attachment part 9 that holds the bellows 8 is formed directly on the inner end of the mounting bearing 3, as an integral part of it.

[0014] Fig. 3 is an enlarged view showing the connection of the lower end of the bellows 8 to the lower attachment part 10. The bellows 8 preferably consists of a rubber or rubbery material, such that the pretension of the bellows 8 allows it to rest with a sealing effect against an undercut area 11 of the lower attachment part 10. The vibration damper or the MacPherson strut unit tends to corrode in the closed off area of the container tube proximate the undercut area 11. A radial extension 12 is provided on the bellows 8 to protect the endangered area from intruding moisture. The radial extension 12 of the bellows 8 is under pretension. If necessary, a small opening 13 may be provided at the lowermost point of the bellows 8 to avoid the accumulation of condensate, although the main venting function continues to be performed via the flow connection 5.

[0015] Thus, while there have shown and described and pointed out fundamental novel features of the invention as applied to a preferred embodiment thereof, it will be understood that various omissions and substitutions and changes in the form and details of the devices illustrated, and in their operation, may be made by those skilled in the art without departing from the spirit of the invention. For example, it is expressly intended that all combinations of those elements which perform substantially the same function in substantially the same way to achieve the same results are within the scope of the invention. Moreover, it should be recognized that structures and/or elements

shown and/or described in connection with any disclosed form or embodiment of the invention may be incorporated in any other disclosed or described or suggested form or embodiment as a general matter of design choice. It is the intention, therefore, to be limited only as indicated by the scope of the claims appended hereto.